

# **SERVICE BULLETIN**

## MXS Software Upgrade to SW07027

SB07028

June 2023

## **Products Affected**

The MXS 10-0000 with software part number SW06990 is affected.

## Description

This service bulletin provides instructions for loading MXS with updated software SW07027.

## **Certification Authorization**

**TSO** Authorization

## Compliance

Recommended: Compliance with this service bulletin is recommended at the next scheduled maintenance interval.

## Purpose

The MXS update is identified as 10-0000 MOD A with software part number SW07027, MXS software SW07027 contains the following changes.

- Corrects an issue that caused MXS to output duplicate ICAO address ADS-B reports when position messages of Type Code Zero (TC=0) are received from an active airborne target track.
- Corrected an issue that caused the MXS to not output a valid surface position report. Following the reception of a position messages of TC=0 from an active surface target.

Issued - June 16, 2023	Page 1 of 11	
Sagetech Avionics	Mail:	P.O. Box 832, White Salmon, WA 98672
317 West Steuben Street.	Email:	support@sagetech.com
Bingen, WA 98605	Web:	https://sagetech.com/contact/

## Procedure

Follow these procedures to modify MXS equipment to MOD A. For assistance contact our <u>Customer</u> <u>Support Team</u>.

#### **Material**

The following table lists the material necessary to complete this procedure. Contact our <u>Customer</u> <u>Support Team</u> to obtain material.

Table 1 Required Materials List

Item #	Material	Part Number	Quantity	Source
1	LABEL, MXS	11-0398	1	Sagetech
2	SW/FW SERIAL IMAGE, MXS_MOD_A	SW07027 Rev 01	1	Sagetech

#### **Tools**

The following table lists the tools required to complete this procedure. Contact our <u>Customer Support</u> <u>Team</u> to obtain required tools.

Table 2 Required Tools List

		Part	
Item #	Tool	Number	Source
1	MXS COM TEST GUI	APP06986	Sagetech
2	MXS Cable Interface Box	11-0423	Sagetech
3	MXS Generic Cable	11-0382	Sagetech

#### **Reference Documents**

The documents listed in the table below are useful references but not required to complete the Service Bulletin procedure.

#### Table 3 Reference Document List

Item #	Tool	Part Number	Source
1	MXS Cable Interface Box User Guide	UM07015	Sagetech
2	MXS COM TEST GUI User Guide	UM06951	Sagetech
3	MXS System Description and Installation Manual	UM06945	Sagetech

Issued - June 16, 2023	Page 2 of 11	
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#### **Programming Environment Setup**

Pictured below is the MXS Cable Interface Box with an MXS connected and powered on.

- 1. Provide a power source into the Cable Interface Box input power that is between 10V-32V.
- 2. Plug a RS232 (Cable Interface Box end) to USB Type A (host computer end) cable, or an ethernet cable instead if desired, into the box that is connected to the host computer.
- 3. Connect the MXS to the MXS Cable Interface Box using the MXs Generic Cable
- 4. Ensure that the MXS antenna ports are both terminated with a 50-ohm load before powering on the MXS.
- 5. Ensure that the 'Maintenance Mode' switch is turned on as seen below.



Issued - June 16, 2023

Sagetech Avionics 317 West Steuben Street. Bingen, WA 98605 Page 3 of 11

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The proper physical connections are detailed in the following diagram.



Note: This is an example setup that can be used to update the software image on the MXS. The MXS Cable Interface is not required. All that is required to upload the software is access to one of the communication ports and the ability to ground the maintenance mode pin (See SDIM UM06945).

Issued - June 16, 2023	Page 4 of 11	
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317 West Steuben Street.	Email: Web:	support@sagetech.com https://sagetech.com/contact/
Bilgen, WA 50005	web.	https://sageteen.com/contact/

#### **Software Loading Instructions**

1. Open the application "MXCom-MXS Tool".



2. Establish a connection with the MXS unit. For detailed guidance refer to UM06951.



3. Ensure the unit is in 'OFF' mode by sending an operating message with 'OFF' selected. Also ensure that maintenance mode is enabled via the interface box.

MXCom-MXSTool		- 0	$\times$
File Edit Display Device Window Help			
: GPS Run 1000 🚱 mSec _ : Op. Run 1000 B	2] m5cc _ i D [tum] 1000 t∰ m5cc _		
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Operating Message	lao Callign Latitude Longhude Athede		C C C
OFF ON STBY ALT			
ADS-8 Enable No Emergency ¥			-
PWR Up Store			
Squawk Code: 1200 0x0280			
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Airspeed (kts) Volar 0			
Pressure Altitude (25ft) 1700 ft. 0074			
Allow Host: Allow Internal:			
Altitude Rate: Unavailable 8000			
Run 1000 🖨 mSec			
XPDR Fail  Sys Fail  WoW  Alt	Gol/No Go 🔹 Maint, Moder Chr. Alt, Source: External Op. Moder: OFF Serial COM6, 460800	0 Open Tx 🖲 Rx 🌗	

Issued - June 16, 2023

Page 5 of 11

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4. Go to 'Window' and left click 'Test Panel'.

🛧 MXCom-MXSTool			
File Edit Display Device	Window Help		
GPS Run 1000 🖨 mSec	Test Panel		Run 100
Data Req Status Install. Vei	ADSBTracker Ct	rl+Shift+A	
Operating Message		cao Callsion	Latitude L
- Mode			

5. Left click the 'Browse' button and navigate to the file named 'SW07027\_MXS\_MOD\_A\_SERIAL img' Select the file and click 'Open'

SW07027_WNS_WOD_A_SERVALING . Select the me and click open .																
AXCom-MXSTool																
File Edit Display Device Window Help																
i GPS Run 1000 ♀ mSec <sub>→</sub> i Op. Run 1000 ♀	mSe	ec 🝦 i ID	Run 1	000 🗘 mS	ec 🝦 🖡 Fi	irmware	C:\MXS In	nages <sup>\</sup>	SW070	27_M)	(S_SERIA	Limg Browse	Upload		0000	00 <sub>=</sub>
Data Req Status Install, Version Mode FID Serial Temp 🛫 Suppress Acks On 🛫																
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Mode																

6. If the file is not visible in the browsing window, change the displayed file type to 'All files (\*.\*)'.

MX Firmware Files (.img) (mx*.im	g)	g) (mx*.img	iles (.img)	nware	MX Firm
All Class (* *)	g)	g) (mx*.img	iles (.img)	nware	MX Firm
All files (",")				(*.*)	All files

7. Once the image file is loaded, left click the 'Upload' button to begin loading the image onto the unit. Note that it may take up to 30 seconds for the progress bar to start updating.

\SW07027_MXS_SERIAL.img	Browse Upload	000000 _
		-

8. Once the image has finished uploading, click 'Yes' and 'Ok' on the proceeding popups.



Issued - June 16, 2023	Page 6 of 11	
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9. Request the software and firmware version numbers by left clicking the 'Version' button in the data request section.

AXCom-MXSTool
File Edit Display Device Window Help
GPS Run 1000 ♀ mSec <sub>→</sub> Op. Run 1000 ♀ mSec <sub>→</sub>
Data Req Status Install, Version Mode FID Serial Temp 🝦 Su

10. The unit should respond on the console with a software revision number of '26981' and a firmware revision number of '25127'. If this is the case, the unit has successfully been updated with the new image and operation of the transponder can resume as normal.



#### **Relabeling Instructions**

- 1. Contact Sagetech to acquire a MXS MOD A label (Table 1 Item 1)
- 2. Remove the old label from the MXS Unit
- 3. Apply the new label

Note: Steps in this section are recommendations. Other methods may be used to apply the label evenly centered over the target area with no bubble entrapment.

Note: Step images in this section show the process applied using example parts. The images may not match the parts in the End Item Assembly being built. Use the images as a guide.

a. Trim the backing material close to the edge of the label and cut a triangle of backing material. The green highlighted area shows what to trim.

Issued - June 16, 2023	Page 7 of 11	
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#### Before:



#### After:



- b. Wipe down the surface of the part with a lint free cloth and isopropyl alcohol. Allow to dry.
- c. Center the label over the target area, keeping the exposed sticky corner of the label off the surface of the part until the label is positioned correctly. The sticky corner can be pressed onto the part when you are happy with the positioning.

Issued - June 16, 2023	Page 8 of 11	
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d. Remove the label backing starting near the corner that is stuck down and smoothly roll the label against the part, taking care not to trap any air bubbles.



Issued - June 16, 2023

Sagetech Avionics 317 West Steuben Street. Bingen, WA 98605 Page 9 of 11

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e. Smooth out label.



## Conclusion

Customers may choose to return MXS units for Mod A upgrade. Contact <u>Customer Support Team</u> for Return Material Authorization (RMA).

After completing the Service Bulletin procedure successfully, we ask that you send our <u>Customer</u> <u>Support Team</u> the following information.

MXS Serial Number: Date Completed: Operator: Operator Contact Information: Suggestions for Improvement:

Issued - June 16, 2023

Sagetech Avionics 317 West Steuben Street. Bingen, WA 98605 Page 10 of 11

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## **Revision History**

Rev	Summary of Changes	Effective Date	Approval
01	Initial Release	Jun 2023	ECO-00016

Issued - June 16, 2023

Page 11 of 11

Sagetech Avionics
317 West Steuben Street.
Bingen, WA 98605

Mail

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Email:	
Web:	